

# Advance® Blade Removal & Replacement For Vitamix® Commercial Advance® Containers



## ADVANCE® BLADE ASSEMBLY REMOVAL

1. Make sure the container is empty and the gear on the blade assembly is cool to the touch. Place the container on its side and insert the Vitamix Retainer Nut Wrench (sold separately\*) between the tabs in the retainer nut.
2. Press down firmly on the wrench in a counterclockwise direction. Once the nut breaks free, repeat this action until the nut is completely free from the blade assembly.
3. Make sure the flat side of the blade assembly is aligned with the hole in the bottom of the container. To remove the blade assembly, take a towel (or wear heavy gloves) and pull it straight out of the container.
4. If the blade assembly feels tight or stuck, you may need to tap firmly on it to apply pressure.



**USE CAUTION, blades are sharp.**

**NOTE:** Check that the retainer nut is clean, and the rubber seal is not damaged or dried out. If the rubber seal becomes separated from the retainer nut, wipe it dry and press it back into the groove.

*(Replacement instructions on back)*

# ADVANCE® BLADE ASSEMBLY REPLACEMENT

1. Place the container on its side. With a towel or heavy gloves, align the flat sides of the blade assembly with the flat sides of the container and insert the blade assembly into the container.
2. Being careful not to cross thread the nut, place the retainer nut assembly onto the threads of the blade assembly.
3. Hand tighten the nut until it makes contact with the bottom of the container. Tightening will be in a clockwise direction. **TIP:** Keep pressure on the blade assembly as you are threading the nut.
4. Insert the Vitamix Retainer Nut Wrench between the tabs and carefully tighten the nut by pushing the wrench down. Repeat the action until the nut is tight. Do not over tighten.

**NOTE:** To check the container for leaks, fill it halfway with water and place it on a paper towel for 15 minutes.

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## \*SOLD SEPARATELY - Vitamix Retainer Nut Wrench

For retainer nut removal, please use our plastic retainer nut wrench. Call your distributor or Customer Service and request **Item #15596**.

## Questions?

Call Vitamix Commercial Customer Service at **800.886.5235**.  
International customers, please call **+1.440.782.2450**.

